

#### **Series SB7F Ball Valve**

Three-Piece CleanFLOW ™ High Purity Forged Ball Valve Sizes 1/2" ~ 4"

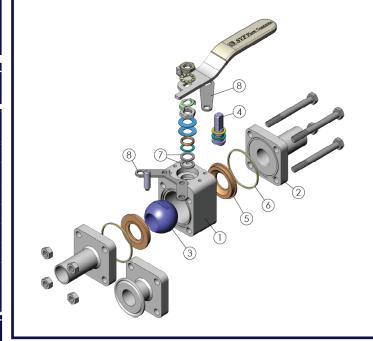
CleanFLOW<sup>TM</sup> SB7F ball valves are forged versions of our popular SB7 and engineered to be a true process piping component to specifically meet the demanding processes found in the pharmaceutical industries. The "Tube-ID" port opening is dimensionally identical to the adjacent tubing to comply with ASME-BPE guidelines. The SB7F features controlled delta ferrite chemistry. All materials comply with FDA, USDA and 3A requirements.

## **SERIES SB7F DESIGN FEATURES**

- ✓ ASME-BPE compliant
- Standard interior finish is 15Ra or better
- ✓ Cavity filled seat option available
- Exclusive "Fine Adjust" handle for precise positioning on sizes 1/2" ~ 2"
- ✓ Drainable design with "Tube-ID" dimensions
- √ Integral ISO 5211 mounting pad for easy actuation
- ✓ Chevron (V-Ring) Stem Seals assures low friction and leak tight performance (Sizes 2-1/2" ~ 4" only)
- ✓ Encapsulated body seals to facilitate welding without disassembly
- ✓ End connections include Tri-Clamp and Extended Tube O.D.
- ✓ Standard TFM1600<sup>™</sup> seat material complies with 21 CFR 177.1550
- ✓ Controlled delta ferrite chemistry



The Series SB7F Ball Valve is available with additional options. Contact SVF for more information.



#### **MATERIALS OF CONSTRUCTION**

ITEM #	DESCRIPTION	MATERIALS SPECIFICATIONS (Additional options available)				
1	Body	316L Stainless Steel (ASTM A182-F)				
2	End Connector	316L Stainless Steel (ASTM A182-F)				
3	Ball	316L Stainless Steel (ASTM A182-F)				
4	Stem	Stem 316L Stainless Steel (ASTM A276-316L)				
5	Seat	TFM1600™				
6	Body Seal	TFM1600™				
7	Stem Seal	TFM1600™				
8	Locking Device (Optional)	304 Stainless Steel				

#### SPECIFICATION STANDARDS OF COMPLIANCE

SVF Series SB7F Ball Valves are available in designs that meet the following Industry Standards:

- ANSI
- DIN
- BPF

- ASME
- ISO
- NACE

- API
- MSS

Contact SVF for specific applications

What do you need today?™



There are no elastomers used for any of the components on the SB7F valves.

Only TFM is used for seats and seals.







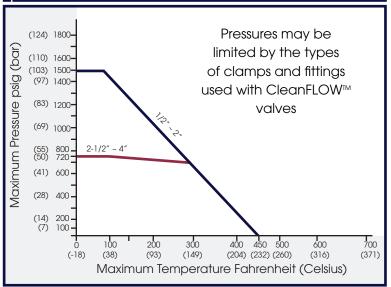
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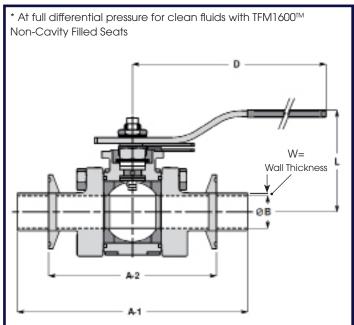
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## **DIMENSIONS, WEIGHT, CV, TORQUE**

Size	A.	-1	A	-2	E	3		)	I	_	V	V	We	ight	Cv	Toro	ue*
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs	kg		in-lbf	Nm
1/2″	5.50	140	3.50	89	0.37	9	5	114	2.22	56	0.065	1.7	2	0.9	8	60	7
3/4″	6.00	152	4.00	102	0.62	16	5	114	2.28	58	0.065	1.7	2	0.9	29	60	7
1"	6.50	165	4.50	114	0.87	22	6	146	2.56	65	0.065	1.7	4	1.8	66	100	11
1-1/2″	7.50	191	5.50	140	1.37	35	7	178	3.09	78	0.065	1.7	8	3.6	192	200	23
2"	8.00	203	6.25	159	1.87	47	7	178	3.45	88	0.065	1.7	13	5.9	434	250	28
2-1/2″	9.50	241	6.75	171	2.37	60	10	254	5.35	136	0.065	1.7	20	9.2	723	450	51
3″	10.50	267	7.00	178	2.87	73	14	348	6.55	166	0.065	1.7	37	16.8	1124	1300	147
4″	12.50	318	8.50	216	3.83	97	22	559	7.14	181	0.083	2.1	53	24.0	2100	1400	158

# SB7F - PRESSURE/TEMPERATURE CHART





## **HOW TO ORDER SERIES SB7F BALL VALVES**

Please refer to the next page for our comprehensive How to Order Guide for Series SB7F Ball Valves.



# **Series SB7F Ball Valve**

Three-Piece CleanFLOW ™ High Purity Forged Ball Valve Sizes 1/2" ~

Ordering Code Sequence (Columns 1 thru 11)

1	2	3	4	5	6
SERIES	BODY	ENDS	BALL	STEM	SEAT MATERIAL
SB7F	6 = 316L Forged Stainless Steel	6 = 316L Forged Stainless Steel	6 = 316L Forged Stainless Steel	6 = 316L Barstock Stainless Steel	A = TFM1600™
	ASTM A182-F	ASTM A182-F	ASTM A182-F	ASTM A276-316L	Q = TFM1600™ Cavity Filled

7	8	9	10	11
BODY SEAL	END CONNECTIONS	VALVE SIZE	OPTIONS*	SPECIAL SERVICES*
$A = TFM1600^{TM}$	TR0 = Tri-Clamp Ends	005 = 1/2"	00 = Standard Lever Handle	00 = None
			OH = Oval Handle	XC = Oxygen Cleaned
	ETO =	007 = 3/4"	LK = Locking Device	EP = Electropolished
	Extended Tube-OD Ends		SX = ISO Stem Extension	
		010 = 1"		SB = 10Ra ID Finish
	JAH = Extended Tube-OD		AA = Oval Handle	AB = Electropolished &
	End X Tri-Clamp End	015 = 1-1/2"	& Locking Device	10Ra ID Finish
	(Extended Tube-OD End		AC = Locking Device	AD = Oxygen Cleaned &
	is under the handle on	020 = 2"	& Anti-Static Device	Electropolished
	manual valves)		AG = ISO Stem Extension	JB = Electropolished,
		025 = 2-1/2"	& Locking Device	Oxygen Cleaned &
			JA = Oval Handle,	10Ra ID Finish
		030 = 3"	ISO Stem Extension	
			& Locking Device	
		040 = 4"	JB = Oval Handle,	
			ISO Stem Extension	
			& Anti-Static Device	
			JE = Locking Device,	
			ISO Stem Extension	
			& Anti-Static Device	

Order Example: (SB7F6666AATR00050000) The Part Number will contain 20 digits.

